

Nickel S-Pellets[™] are a high purity form of sulphur-activated nickel widely used for electroplating with titanium anode baskets. S-Pellets[™] are produced by a unique carbonyl gas refining process at the Clydach Nickel Refinery in the UK.

The controlled and consistent purity of S-Pellets[™] and the advantages associated with its distinctive shape and sulphur activation make this product attractive for high-end plating (e.g. high-speed, engineering, electronics, electroforming) with titanium anode baskets:

- · Carbonyl refining produces the purest form of nickel available.
- Sulfur activation promotes uniform dissolution and low operating voltage, even in chloride-free plating baths.
- Unique shape prevents the formation of bridges and voids in the basket.
- Settles uniformly in basket, ensuring uniform current density and high quality deposits.
- Flows easily into regular and shaped baskets with standard mesh sizes.
- Ideal for use with automated basket loading devices.
- Safe to handle (no sharp edges).
- Dissolves at 100% anode efficiency in common nickel plating solutions with or without chlorides.
- Dissolution produces minimal metallic residues.
- Carbon intensity is 33.1 t CO₂e/t Ni, including scopes 1, 2, and 3 (upstream)
 emissions as of the most recent assessment year (2020). Carbon intensity is
 reassessed on a regular basis.
- The sulphur in this product does not enter the plating solution; it forms an
 insoluble nickel sulphide residue, which is 100% contained using cloth anode
 bags, where it acts to remove unwanted copper impurities.

S-Pellets[™] are produced in compliance with the following standards ISO 9001:2015, ISO 14001:2015, and ISO 45001:2018.

For further information about our products, please visit our website (www.vale.com) or contact a regional sales representative.



10 kg bags, 5 bags per box, 20 boxes per pallet



Disclaimer: The product descriptions and specifications contained in this document are made in accordance with our analyses and the methods used to produce Vale's nickel products. While these descriptions and specifications are reflective of normal production lots, rather than each individual piece, such descriptions and specifications shall in no event be deemed or interpreted as any representation, warranty or commitment by Vale in connection with Vale's nickel products quality. Vale's nickel products quality shall be determined only in accordance with the corresponding contract terms for each transaction agreed between Vale and Vale's customer and the quality related certificate issued under such contract.

Updated: October 2022 © Vale Canada Limited



Product Description

Form

- Spherical pieces of nickel
- Diameter: approximately 6 -14 mm

Packing Density

Approximately 5.4 g/cm³ of basket capacity

Packaging

- 10 kg bags, 5 bags per box, 20 boxes per pallet (1,000 kg net weight)
- 1 tonne bulk bags

Typical analysis (wt %)

 Ni*
 >99.97

 Co
 <0.00002</td>

 Cu
 <0.0001</td>

 C
 <0.005</td>

 Fe
 <0.004</td>

 S
 ~0.022-0.030

 Pb
 <0.000001</td>

 Zn
 <0.00002</td>

* Nickel determined by difference.